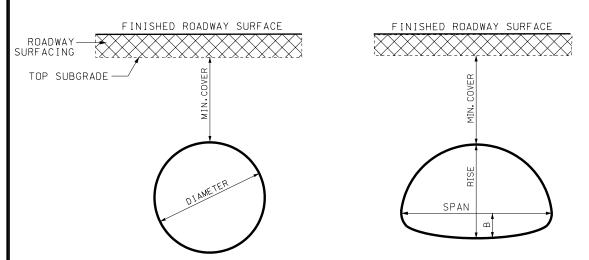
### METAL & PLASTIC CULVERTS METAL PIPE ARCHES



#### MINIMUM COVER

- A. MEASURE MINIMUM COVER FROM THE TOP OF PIPE CULVERT TO THE BOTTOM OF ROADWAY SURFACING.
- B. MEASURE MAXIMUM FILL HEIGHT FROM THE TOP OF THE PIPE THE PIPE TO THE TOP OF THE PAVEMENT FOR BOTH FLEXIBLE AND RIGID PAVEMENTS.
- C. MINIMUM COVER OVER THE CROWN OF THE PIPE IS ADEQUATE ONLY FOR FINISHED CONSTRUCTION. PROVIDE ADEQUATE COVER TO PROTECT PIPE AND PIPE ARCH FROM DAMAGE DURING CONSTRUCTION.

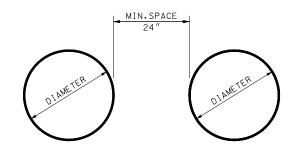
### MULTIPLE INSTALLATIONS

# MIN. SPACE 24" SPAN

SPAN (1nch)	MINIMUM SPACE
UP TO 36	24
72 TO 86	1/3 SPAN

PIPE ARCHES

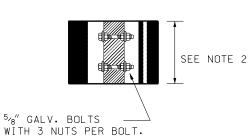
### PIPE CULVERTS

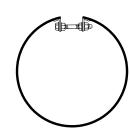


DIAMETER	MINIMUM SPACE
UP TO 24	24
48 TO 96	1/2 DIAMETER
96 TO 120	48

## METAL INSERT

FOR CONNECTING CONCRETE PIPE OR CORRUGATED POLYETHYLENE PIPE TO METAL END SECTION.





# METAL INSERTS

- 1. FABRICATED END SECTION FROM NON FLAMMABLE MATERIALS.
- 2. CONNECT METAL END SECTIONS TO CONCRETE PIPES OR PLASTIC PIPES USING METAL INSERTS.
- 3. FOR PIPE DIAMETERS UP TO AND INCLUDING 60 inch. USE A MINIMUM OF 2 BOLTS WITH A LENGTH OF 12 inches MINIMUM.
- 4. FOR PIPE DIAMETERS GREATER THAN 60 inch USE A MINIMUM OF 3 BOLTS WITH A LENGTH OF 18 inch MINIMUM.
- 5. GALVANIZED METAL INSERT AND ALL BOLTS, WASHERS AND RIVETS OR WELDS.
- 6. USE THE SAME WALL THICKNESS FOR METAL INSERT AND METAL
- 7. CLEAN AND COAT ALL WELDS WITH APPROVED ZINC RICH COMPOUND AS RECOMMENDED BY THE SHEET MANUFACTURE.

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	STANDARD DRAWINGS FOR ROAD AND BRIDGE CONSTRUCTION					
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MISCELLANEOUS PIPE DETAILS

STD DWG

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